



SAFETY DATA SHEET

(REACH regulation (EC) n° 1907/2006 - n° 2015/830)

SECTION 1 : IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name : GRAVOLASE METALLICS
Product code : GRAV 017.

1.2. Relevant identified uses of the substance or mixture and uses advised against

N/A

1.3. Details of the supplier of the safety data sheet

Registered company name : GRAVOTECH MARKING SAS.
Address : 56, avenue Jean Jaurès.10600.La Chapelle Saint Luc.France.
Telephone : +33 (0)3 25 41 65 65. Fax : +33 (0)3 25 79 04 25.
e-mail : info@gravograph.fr
http://www.gravograph.com

1.4. Emergency telephone number : +33 (0)1 45 42 59 59.

Association/Organisation : INRS / ORFILA http://www.centres-antipoison.net.

SECTION 2 : HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

In compliance with EC regulation No. 1272/2008 and its amendments.

May produce an allergic reaction (EUH208).

This mixture does not present a physical hazard. Refer to the recommendations regarding the other products present on the site.

This mixture does not present an environmental hazard. No known or foreseeable environmental damage under standard conditions of use.

2.2. Label elements

In compliance with EC regulation No. 1272/2008 and its amendments.

Additional labeling :

EUH208 Contains METHYL METHACRYLATE. May produce an allergic reaction.
EUH210 Safety data sheet available on request.

2.3. Other hazards

The mixture does not contain substances classified as 'Substances of Very High Concern' (SVHC) $\geq 0.1\%$ published by the European Chemicals Agency (ECHA) under article 57 of REACH: <http://echa.europa.eu/fr/candidate-list-table>

The mixture fulfils neither the PBT nor the vPvB criteria for mixtures in accordance with annexe XIII of the REACH regulations EC 1907/2006.

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Composition :

Identification	(EC) 1272/2008	Note	%
INDEX: 013-002-00-1 CAS: 7429-90-5 EC: 231-072-3 REACH: 01-2119529243-45	GHS02 Dgr Water-react. 2, H261 Flam. Sol. 1, H228	T [1]	1 <= x % < 2.5
ALUMINIUM POWDER (STABILISED) CAS: 1333-86-4 EC: 215-609-9 REACH: 01-2119384822-32		[1]	1 <= x % < 2.5
CARBON BLACK CAS: 7440-50-8		[1]	1 <= x % < 2.5

EC: 231-159-6 REACH: 17-2119429821-40			
COPPER			
INDEX: 607-035-00-6 CAS: 80-62-6 EC: 201-297-1 REACH: 01-2119452498-28	GHS02, GHS07 Dgr Flam. Liq. 2, H225 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317	D [1]	0 <= x % < 1
METHYL METHACRYLATE			

Information on ingredients :

[1] Substance for which maximum workplace exposure limits are available.

SECTION 4 : FIRST AID MEASURES

As a general rule, in case of doubt or if symptoms persist, always call a doctor.

NEVER induce swallowing by an unconscious person.

4.1. Description of first aid measures**In the event of exposure by inhalation :**

In the event of an allergic reaction, seek medical attention.

If inhaled, move the patient into the fresh air and keep warm and at rest.

If breathing is irregular or has stopped, proceed with artificial respiration and seek medical attention.

In the event of splashes or contact with eyes :

Wash thoroughly with fresh, clean water for 15 minutes holding the eyelids open.

If there is any redness, pain or visual impairment, consult an ophthalmologist.

In the event of splashes or contact with skin :

Watch out for any remaining product between skin and clothing, watches, shoes, etc.

In the event of an allergic reaction, seek medical attention.

Wash the skin thoroughly with soap and water or a recognised cleaner.

In the event of swallowing :

Seek medical attention, showing the label.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5 : FIREFIGHTING MEASURES

Non-flammable.

5.1. Extinguishing media

No data available.

5.2. Special hazards arising from the substance or mixture

A fire will often produce a thick black smoke. Exposure to decomposition products may be hazardous to health.

Do not breathe in smoke.

In the event of a fire, the following may be formed :

- carbon monoxide (CO)

- carbon dioxide (CO₂)

5.3. Advice for firefighters

Due to the toxicity of the gas emitted on thermal decomposition of the products, fire-fighting personnel are to be equipped with autonomous insulating breathing apparatus.

SECTION 6 : ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Consult the safety measures listed under headings 7 and 8.

For first aid worker

First aid workers will be equipped with suitable personal protective equipment (See section 8).

6.2. Environmental precautions

Prevent any material from entering drains or waterways.

6.3. Methods and material for containment and cleaning up

Retrieve the product by mechanical means (sweeping/vacuuming).

6.4. Reference to other sections

No data available.

SECTION 7 : HANDLING AND STORAGE

Requirements relating to storage premises apply to all facilities where the mixture is handled.

7.1. Precautions for safe handling

Always wash hands after handling.

Remove and wash contaminated clothing before re-using.

Fire prevention :

Prevent access by unauthorised personnel.

Recommended equipment and procedures :

For personal protection, see section 8.

Observe precautions stated on label and also industrial safety regulations.

Prohibited equipment and procedures :

No smoking, eating or drinking in areas where the mixture is used.

7.2. Conditions for safe storage, including any incompatibilities

No data available.

Packaging

Always keep in packaging made of an identical material to the original.

7.3. Specific end use(s)

No data available.

SECTION 8 : EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1. Control parameters****Occupational exposure limits :**

- European Union (2017/164/UE, 2009/161/UE, 2006/15/CE, 2000/39/CE, 98/24/CE)

CAS	VME-mg/m ³ :	VME-ppm :	VLE-mg/m ³ :	VLE-ppm :	Notes :
80-62-6	-	50	-	100	-

- ACGIH TLV (American Conference of Governmental Industrial Hygienists, Threshold Limit Values, 2010) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
7429-90-5	2 mg/m ³	-	-	-	-
1333-86-4	3 (l) mg/m ³			A3	
7440-50-8	0.2 mg/m ³	-	-	-	-
80-62-6	50 ppm	100 ppm		SEN; A4	

- Germany - AGW (BAuA - TRGS 900, 21/06/2010) :

CAS	VME :	VME :	Excess	Notes
80-62-6		50 ppm 210 mg/m ³		2()

- Belgium (Order of 19/05/2009, 2010) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
7429-90-5	10 mg/m ³	-	-	-	-
1333-86-4	3,5 mg/m ³				
7440-50-8	1 mg/m ³	-	-	-	-
80-62-6	50 ppm 208 mg/m ³	100 ppm 416 mg/m ³			

- France (INRS - ED984 :2012) :

CAS	VME-ppm :	VME-mg/m ³ :	VLE-ppm :	VLE-mg/m ³ :	Notes :	TMP No :
7429-90-5	-	10	-	-	-	-
1333-86-4	-	3.5	-	-	-	-
80-62-6	50	205	100	410	-	82

- Switzerland (SUVA 2015) :

CAS	VME	VLE	Valeur plafond	Notations
7429-90-5	3 a mg/m ³			B
7440-50-8	0,1 i mg/m ³	0,2 i mg/m ³		SSC
80-62-6	50 ppm 210 mg/m ³	100 ppm 420 mg/m ³		S SSC

- UK / WEL (Workplace exposure limits, EH40/2005, 2007) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
7429-90-5	2 mg/m3	-	-	-	-
1333-86-4	3,5 mg/m3	7 mg/m3			
7440-50-8	0.2 mg/m3	-	-	-	-
80-62-6	50 ppm 208 mg/m3	100 ppm 416 mg/m3			

8.2. Exposure controls**Personal protection measures, such as personal protective equipment**

Pictogram(s) indicating the obligation of wearing personal protective equipment (PPE) :



Use personal protective equipment that is clean and has been properly maintained.

Store personal protective equipment in a clean place, away from the work area.

Never eat, drink or smoke during use. Remove and wash contaminated clothing before re-using. Ensure that there is adequate ventilation, especially in confined areas.

- Eye / face protection

Avoid contact with eyes.

Before handling powders or dust emission, wear mask goggles in accordance with standard EN166.

- Hand protection

Wear suitable protective gloves in the event of prolonged or repeated skin contact.

Use suitable protective gloves that are resistant to chemical agents in accordance with standard EN374.

Gloves must be selected according to the application and duration of use at the workstation.

Protective gloves need to be selected according to their suitability for the workstation in question : other chemical products that may be handled, necessary physical protections (cutting, pricking, heat protection), level of dexterity required.

Recommended properties :

- Impervious gloves in accordance with standard EN374

- Body protection

Work clothing worn by personnel shall be laundered regularly.

After contact with the product, all parts of the body that have been soiled must be washed.

- Respiratory protection

Avoid breathing dust.

Type of FFP mask :

Wear a disposable half-mask dust filter in accordance with standard EN149.

SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties****General information :**

Physical state :	Solid.
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Important health, safety and environmental information

pH :	Not relevant.
Flash point interval :	Not relevant.
Vapour pressure (50°C) :	Not relevant.
Density :	1.15 - 1.19
Water solubility :	Insoluble.

9.2. Other information

No data available.

SECTION 10 : STABILITY AND REACTIVITY**10.1. Reactivity**

No data available.

10.2. Chemical stability

This mixture is stable under the recommended handling and storage conditions in section 7.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Avoid :

- formation of dusts

Dusts can form an explosive mixture with air.

10.5. Incompatible materials

Keep away from :

- acids

- alkalis

- strong oxidising agents

10.6. Hazardous decomposition products

The thermal decomposition may release/form :

- carbon monoxide (CO)

- carbon dioxide (CO₂)

SECTION 11 : TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

No data available.

11.1.1. Substances

Acute toxicity :

CARBON BLACK (CAS: 1333-86-4)

Oral route :

LD50 > 8000 mg/kg

Species : Rat

11.1.2. Mixture

Respiratory or skin sensitisation :

Contains at least one sensitising substance. May cause an allergic reaction.

Monograph(s) from the IARC (International Agency for Research on Cancer) :

CAS 80-62-6 : IARC Group 3 : The agent is not classifiable as to its carcinogenicity to humans.

SECTION 12 : ECOLOGICAL INFORMATION

12.1. Toxicity

12.1.1. Substances

CARBON BLACK (CAS: 1333-86-4)

Fish toxicity :

LC50 > 1000 mg/l

Species : Brachydanio rerio

OECD Guideline 203 (Fish, Acute Toxicity Test)

Duration of exposure : 96 h

Crustacean toxicity :

EC50 = 5600 mg/l

Species : Daphnia magna

OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Duration of exposure : 24 h

Algae toxicity :

ECr50 >= 100 mg/l

12.1.2. Mixtures

No aquatic toxicity data available for the mixture.

12.2. Persistence and degradability

12.2.1. Substances

CARBON BLACK (CAS: 1333-86-4)

Biodegradability :

no degradability data is available, the substance is considered as not degrading quickly.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Other adverse effects

No data available.

German regulations concerning the classification of hazards for water (WGK) :

WGK 2 (VwVwS vom 27/07/2005, KBws) : Hazardous for water.

SECTION 13 : DISPOSAL CONSIDERATIONS

Proper waste management of the mixture and/or its container must be determined in accordance with Directive 2008/98/EC.

13.1. Waste treatment methods

Do not pour into drains or waterways.

Waste :

Waste management is carried out without endangering human health, without harming the environment and, in particular without risk to water, air, soil, plants or animals.

Recycle or dispose of waste in compliance with current legislation, preferably via a certified collector or company.

Do not contaminate the ground or water with waste, do not dispose of waste into the environment.

Soiled packaging :

Empty container completely. Keep label(s) on container.

Give to a certified disposal contractor.

SECTION 14 : TRANSPORT INFORMATION

Exempt from transport classification and labelling.

14.1. UN number

-

14.2. UN proper shipping name

-

14.3. Transport hazard class(es)

-

14.4. Packing group

-

14.5. Environmental hazards

-

14.6. Special precautions for user

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SECTION 15 : REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

- Classification and labelling information included in section 2:

The following regulations have been used:

- EU Regulation No. 1272/2008 amended by EU Regulation No. 2016/1179. (ATP 9)

- Container information:

No data available.

- Particular provisions :

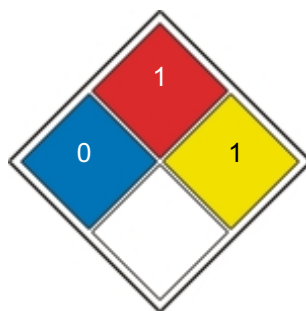
No data available.

- German regulations concerning the classification of hazards for water (WGK) :

WGK 2 (VwVwS vom 27/07/2005, KBws) : Hazardous for water.

- Standardised American system for the identification of hazards presented by the product in view of emergency procedures (NFPA 704) :

NFPA 704, Labelling: Health=0 Inflammability=1 Instability/Reactivity=1 Specific Risk=none



15.2. Chemical safety assessment

No data available.

SECTION 16 : OTHER INFORMATION

Since the user's working conditions are not known by us, the information supplied on this safety data sheet is based on our current level of knowledge and on national and community regulations.

The mixture must not be used for other uses than those specified in section 1 without having first obtained written handling instructions.

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations.

The information in this safety data sheet must be regarded as a description of the safety requirements relating to the mixture and not as a guarantee of the properties thereof.

Wording of the phrases mentioned in section 3 :

H225	Highly flammable liquid and vapour.
H228	Flammable solid.
H261	In contact with water releases flammable gases.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.

Abbreviations :

ADR : European agreement concerning the international carriage of dangerous goods by Road.

IMDG : International Maritime Dangerous Goods.

IATA : International Air Transport Association.

ICAO : International Civil Aviation Organisation

RID : Regulations concerning the International carriage of Dangerous goods by rail.

WGK : Wassergefährdungsklasse (Water Hazard Class).

PBT: Persistent, bioaccumulable and toxic.

vPvB : Very persistent, very bioaccumulable.

SVHC : Substances of very high concern.